

ACTIVA PRODUCTS INC. INSTAMOLD MIXING CHART

(MEASURE BY VOLUME)

	<i>THICK</i> STRONG MIX	<i>MEDIUM</i> AVERAGE MIX
MIXING PROPORTIONS	1 PART INSTAMOLD 2 PARTS WATER	1 PART INSTAMOLD 3 PARTS WATER
CHARACTER- ISTICS	<ul style="list-style-type: none"> a) Greater volume of mix b) Slower setting c) Average retention of shape and size d) Withstands average handling e) Retains fine detail 	<ul style="list-style-type: none"> a) Greatest total volume of mix b) SLOWEST setting c) less-accurate shape retention d) Should be handled more carefully e) Retains fine detail
Setting Time at 70 F	4 - 6 Minutes	8 - 12 Minutes
When to use	General use	When you need a bigger batch for a large model and you more time in which to Work . Undercuts may tear fine detail away, unless care is used

NOTE: One average package of INSTAMOLD (12ounces, by WEIGHT) contains a VOLUME of about 40 ounces. This will mix with 40 - 120 ounces of water